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FIG. 1

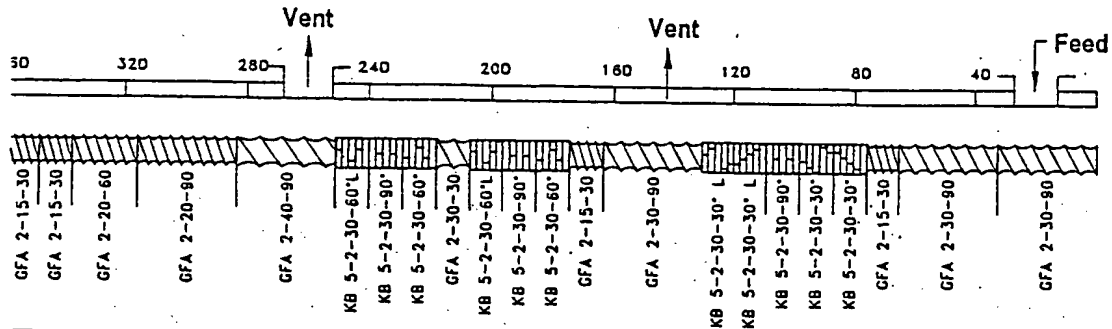


FIG. 2

TABLE 1
DETAILED CONFIGURATION FOR CONCENTRATE LETDOWN

<u>ZONE</u>	<u>TEMPERATURE (°C)*</u>	<u>FUNCTION</u>
4D	Unheated	Conveying
8D	160	Conveying
12D	165	Melting / Dispersion
16D	165	Atmospheric Venting
20D	170	Conveying
24D	170	Kneading/Dispersion
28D	170	Vacuum Devolatilization (-26in. Hg)
32D	170	Conveying
36D	170	Conveying and Building Pressure
Die	170	Strand Pelletizing

FIG. 3

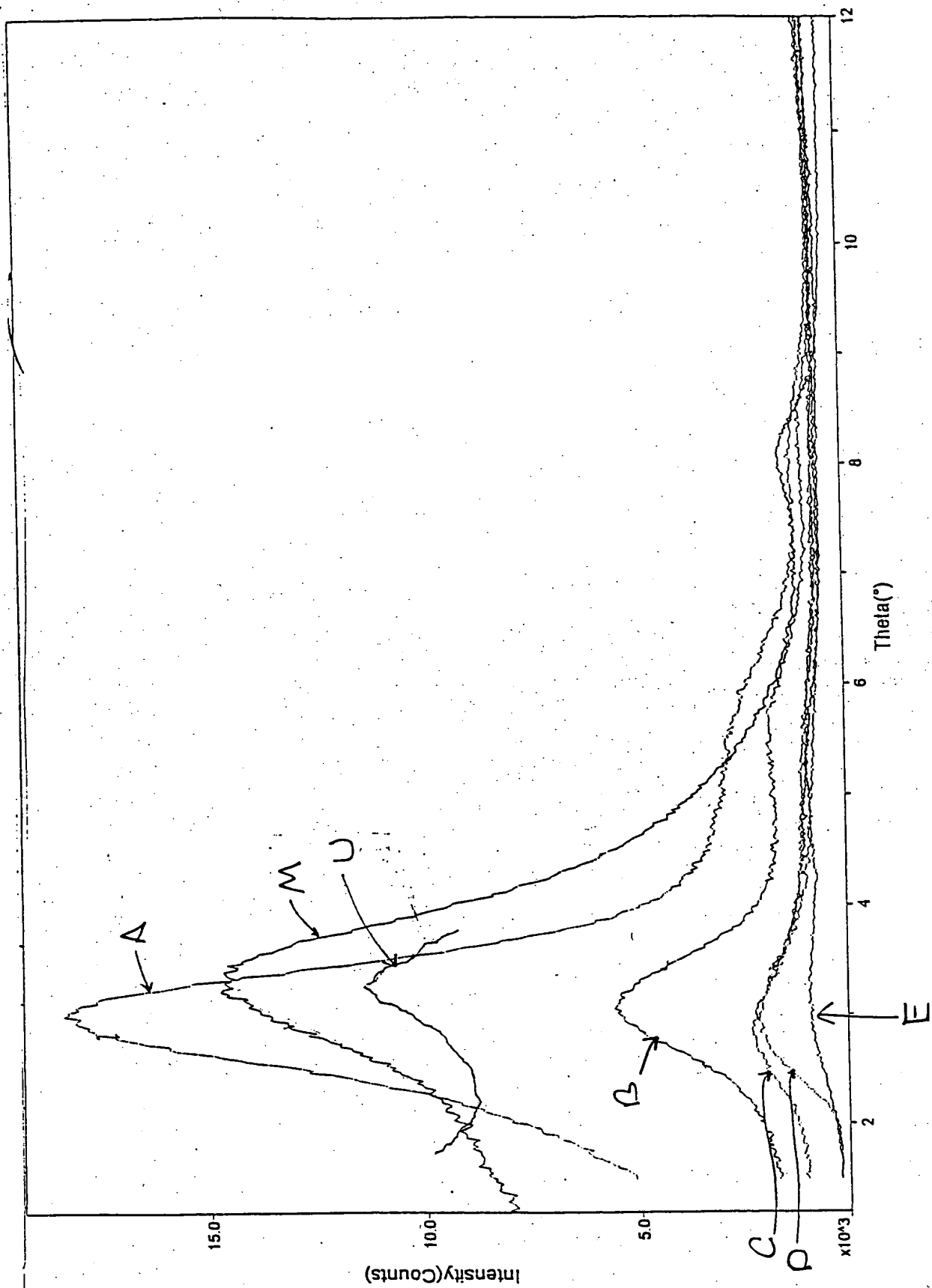


FIG. 4

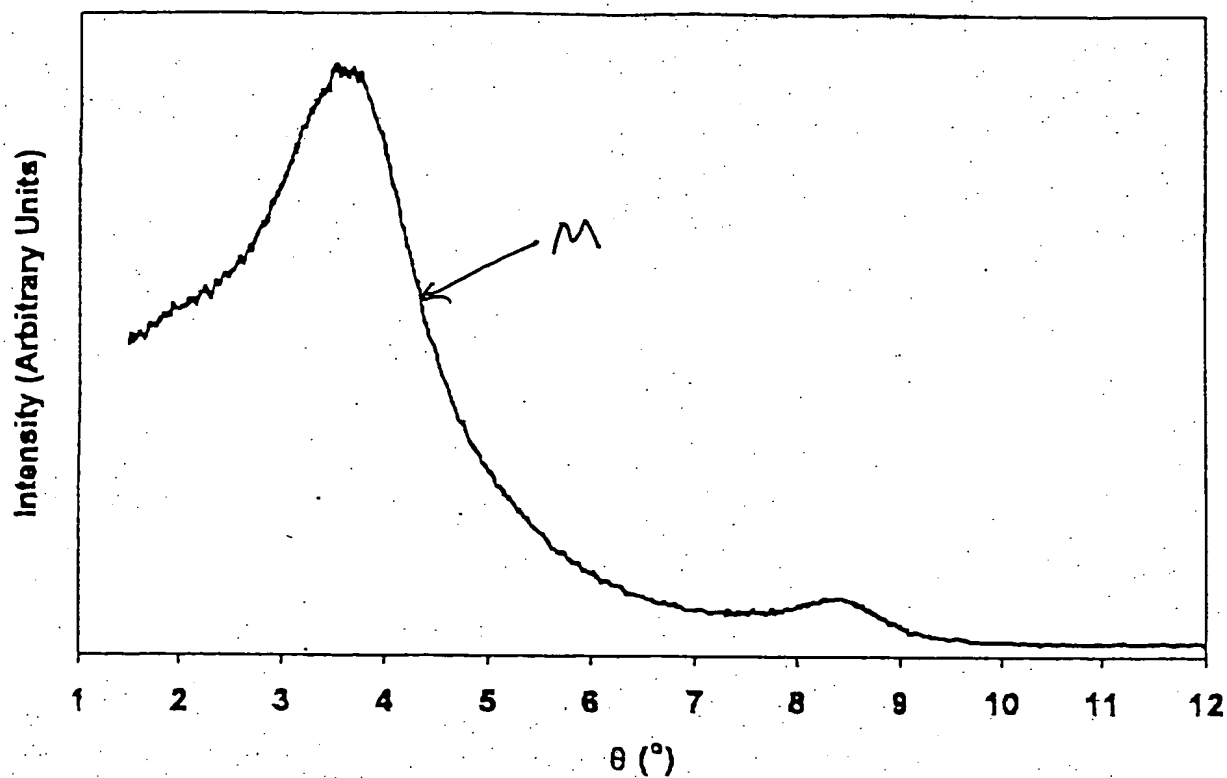
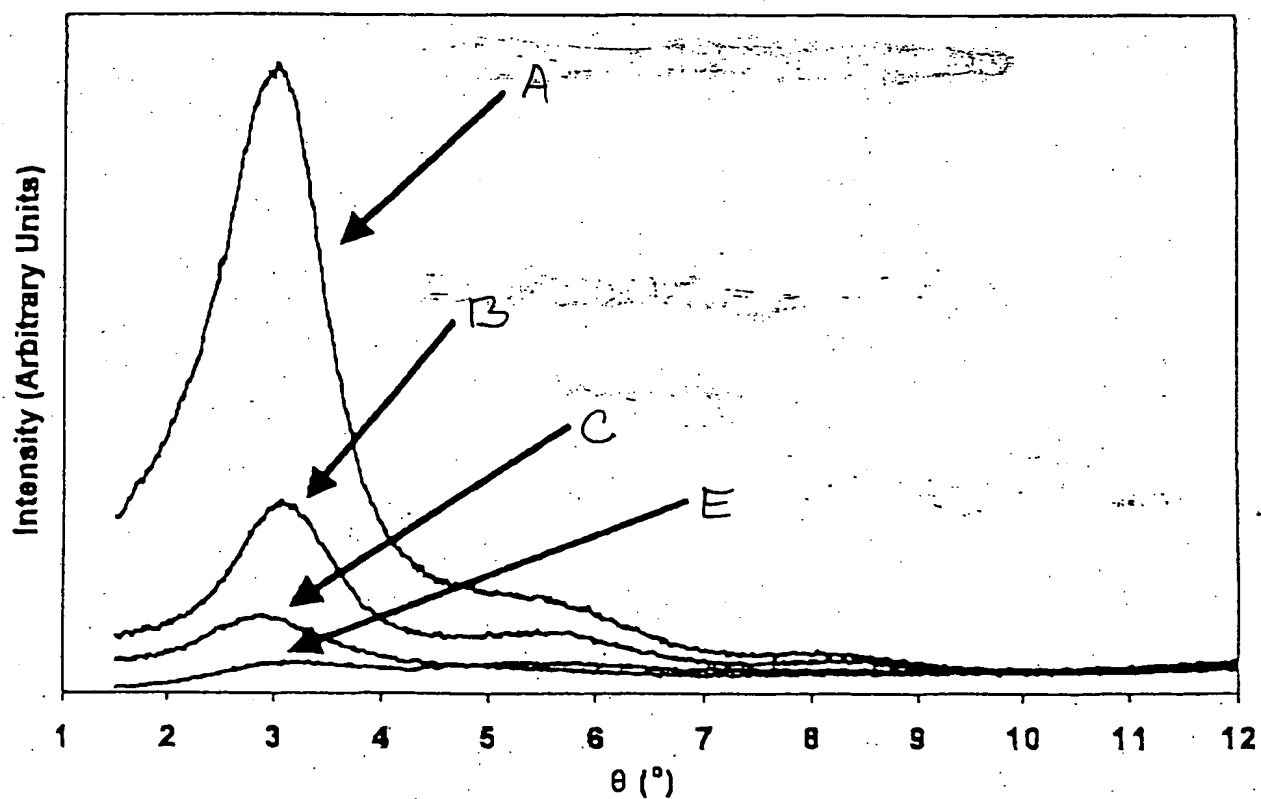


FIG. 5



1486605

FIG. 1

500nm



7206614

100mm

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